

ETA SH 20 to 60 kW  
ETA SH-P with TWIN  
20 + 30 kW (SH-P)  
20 + 26 kW (TWIN)

**ETA**  $\eta$   
... my heating system



The log or combination boiler  
for more flexibility



*A passion for perfection.*  
[www.eta.co.at](http://www.eta.co.at)



## AREAS OF USE



## Exactly the way I want it

Heating with wood is – even if you don't own any forests of your own – extremely economical. It doesn't damage the climate, strengthens the domestic economy and is crisis-proof as wood is freely available in Europe.

A modern log boiler is highly effective. Normally, you only have to add fuel once a day, on very cold days maybe twice. But a log boiler does not run fully automatically.

### **Cheap and convenient**

ETA has the ideal solution for those who want to use extremely cheap wood fuel and still want to enjoy the full benefits of fully automated comfort. The ETA TWIN consists of two fully fledged boilers that

perfectly complement each other. The ETA SH log boiler can be ordered with a flange on which a fully automated pellet boiler can simply be connected – years later without converting the heating system or the chimney connection.

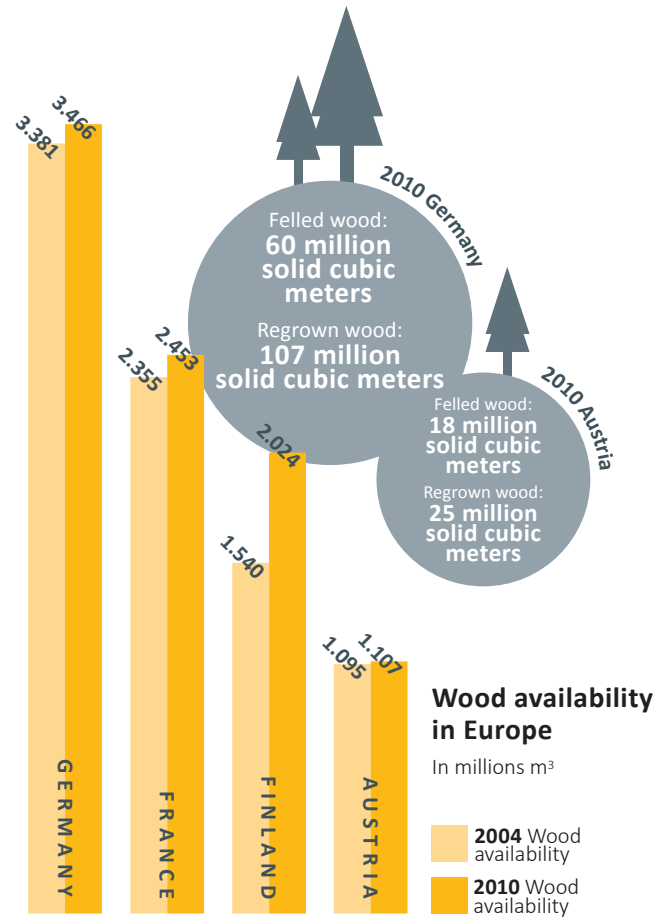
### **Intelligent system**

Both boilers of the ETA TWIN work together perfectly. If the fuel runs out in the log boiler it lets you know. If over a freely selectable time period no fuel is added, the pellet boiler automatically takes up the work – until you add fuel again to the log boiler. So your home stays warm even if you are not there for some time.

## A win-win situation

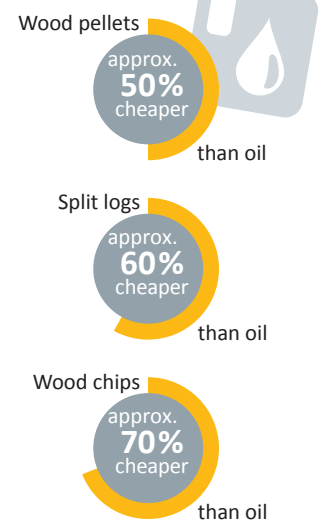
Save on heating costs, strengthen your domestic economy and look after the environment in the process: heating with wood is worth it. Wood continuously regrows in our domestic forests, thus it is crisis-proof and economical. Forested areas are growing across Europe.

The natural raw material is CO<sub>2</sub>-neutral, this means that during its combustion no more CO<sub>2</sub> will be released than the tree absorbs during its growth. The same amount will also be released if the wood rots in the forest. So heating with wood doesn't burden our climate.

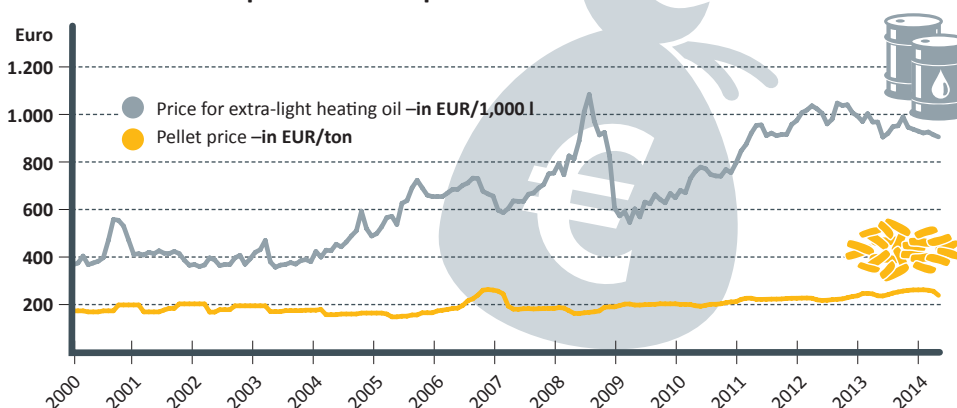


### Oil in comparison

Calculation time period: 5 years



### Fuel costs: oil and wood pellets in comparison



While the price of fossil fuels such as oil and gas is subject to heavy fluctuations in the international markets and will certainly rise long-term, the price of wood and pellets is reliable.

## Wood heating with comfort

No log boiler runs fully automatically, but the ETA SH takes a large part of the work off you. Refilling without kindling and paper, cleaning the heat exchanger with just a handle, as well as de-ashing from the front are just some of the most important comfort extras.

### Heating up made simple

You open the outer insulated door. The draught fan starts up automatically and quietly if its not working already anyway, to transport enough oxygen into the combustion chamber. When you open the fuel chamber door to add half metre logs, the draught fan directly above the fuel chamber doors activates the combustion gas extraction. It ensures that no smoke or odour escapes from the open boiler. You add fuel. The fuel chamber accommodates enough logs to ensure that replenishment is only necessary once a day, or twice on very cold days. The new wood burns with the embers from the remaining fire. You don't need paper, no fine chips, no kindling – not even automatic ignition is required. You close

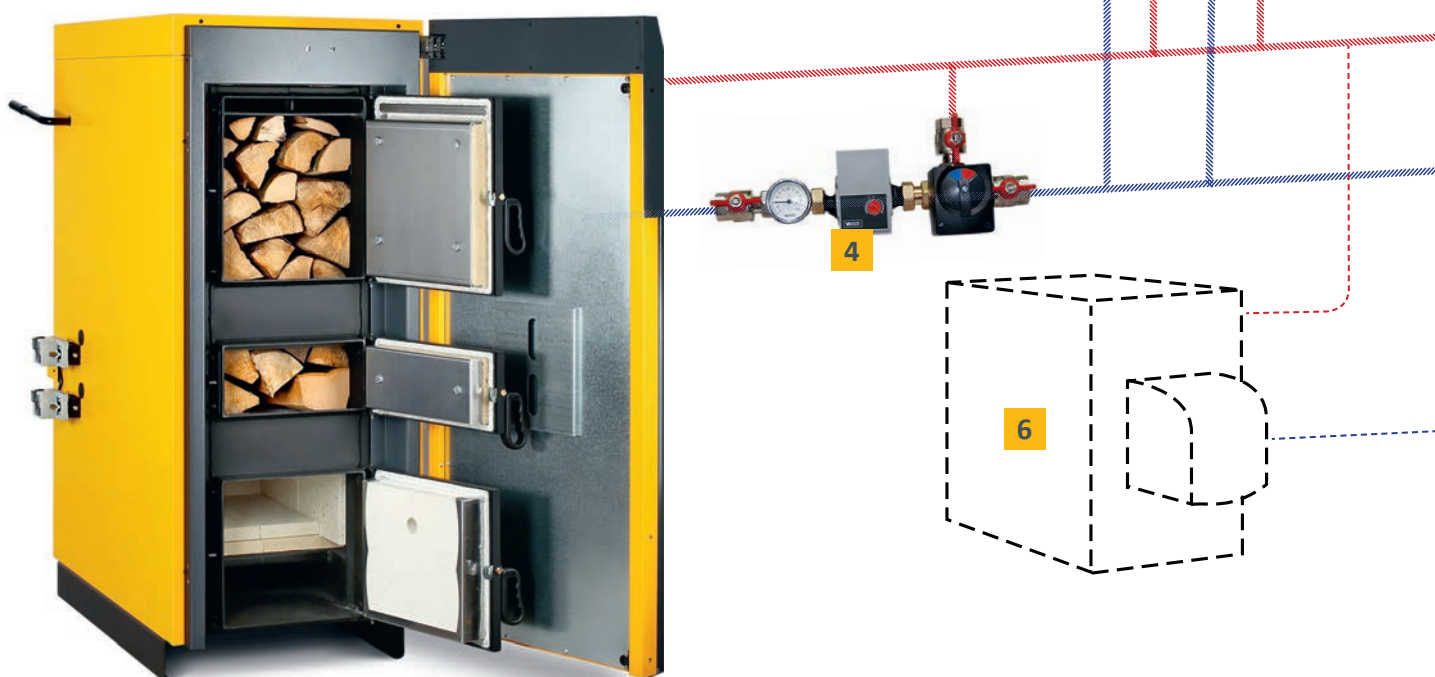
the door and pull – in passing – on the cleaning lever two or three times: the heat exchanger is clean again and thus highly efficient. You only remove the ash as needed. Sounds easy? It is! Heating with wood could hardly be more user-friendly!

## Ready for anything

The ETA SH is more than a log boiler - or in the TWIN version a log- and pellets boiler. With it you have your entire heating and hot water supply under control – and everything is perfectly coordinated.

### You can integrate the following into your boiler management:

**1 Solar heating system:** with a collector surface from just 8 to 12 m<sup>2</sup>, on sunny days all of the hot water comes from free solar energy. With the ETA stratified charging module, the solar heating system can be perfectly linked to the system.





**2 Buffer:** A buffer is a must for log-burning heating. The fire in the boiler can only be throttled in moderation. On warmer days, above all in the transition periods, more heat is produced than is needed for heating. It can be stored in the buffer and then utilised when needed. You then add fuel when you have time – totally stress-free! And in the summer the boiler only has to work every few days, maybe once a week with the fresh water module, so that enough hot water is prepared for the rest of the time!

**3 The ETA buffer management** along with the load reduction on startup ensures that your house is heated especially quickly. Possibly available residual heat from the buffer additionally accelerates the start-up.

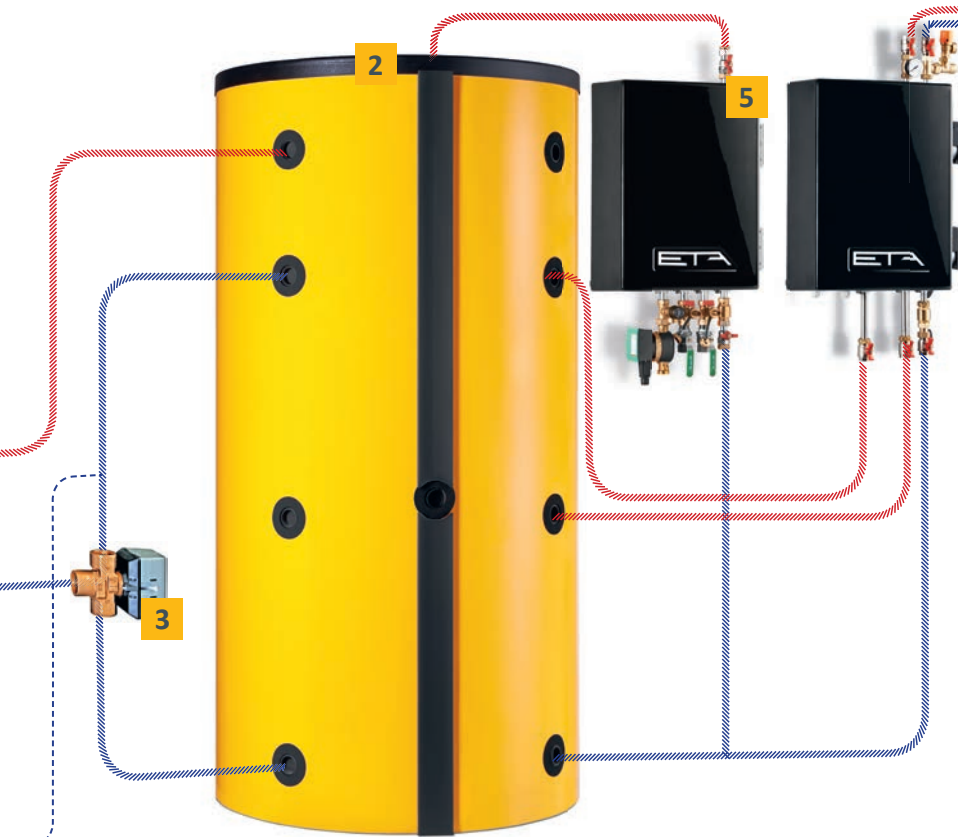
**4 The automatic return riser with mixer** protects the boiler against corrosion and saves energy, so that the residual heat can also still be optimally used at the end of the firing phase.



**5 Fresh water module:**

It only needs a bit of space, because it can be built into the buffer storage tank or hung on the wall and always prepares the hot water for showering, drinking or dishwashing fresh and hygienically. Of course a conventional hot water tank can be integrated into the boiler system instead too.

**6 Additional boiler:** Oil, gas or further pellet boilers can also be integrated in the ETA system. These are simply started from the wood boiler.



**ETA tip:**

Fuel chamber content of the combustion chamber x 10 = minimum required buffer volume.

Fuel chamber content of the combustion chamber x 15 = optimum buffer volume for best energy utilisation and ideal comfort.

If your boiler room is not high enough for the buffer, you can easily connect two smaller ETA buffer storage tanks together.



**Heating under control with just the touch of a finger**

The clear 5.7 inch touchscreen directly on the boiler offers a perfect overview of the whole heating system. The symbols are obvious and simple, operation is child's play. Remote controlled via the meinETA communication platform.

**Forget about your boiler**

It'll let you know when it needs you! When it's time to add fuel a green signal lamp lights up on the room temperature sensor. Of course you can also set the room temperature on this compact, simple to use device.

## Efficiency is in the air

The better the combustion functions, the higher the efficiency and the lower the emissions. Oxygen is needed for this in differing amounts depending on the wood and its level of dryness. The ETA combustion control system is a finely tuned system that precisely regulates the oxygen supply and therefore the temperature in the combustion chamber.



### Draught fan

**Safety and efficiency.** Quiet as a whisper, this speed-controlled fan ensures underpressure in the boiler. No matter how full the fuel chamber is, you can add fuel at any time – and completely without danger. As soon as you open the boiler door, the draught fan automatically switches on and thus prevents combustion gas from escaping. Additionally, the draught fan ensures oxygen supply in the combustion chamber and therefore ideal burning behaviour and best utilisation of the fuel.

### Two automatic air flaps

**Always the right amount of air.** Two automatic air flaps regulate the primary and secondary air supply totally according to demand. So there is never too little oxygen in the combustion chamber and the fuel can always be fully utilised. The fact that there is never too much oxygen is in the combustion chamber and the temperature can never be too high increases the lifetime of the boiler significantly.







## Lambda probe

**The right mix.** Whether you heat with beech or spruce, supply large or small pieces of wood, the boiler is starting up or in full operation – ideal combustion always comes when the amount of supplied air is just right. The correctly placed lambda probe is as it were the brains of the combustion technology. It regulates how much oxygen is currently being used. The result: high efficiency and low emissions.



*The lambda probe is an important part of the combustion technology. In conjunction with the ETA combustion control system, it determines the course and quality of combustion.*



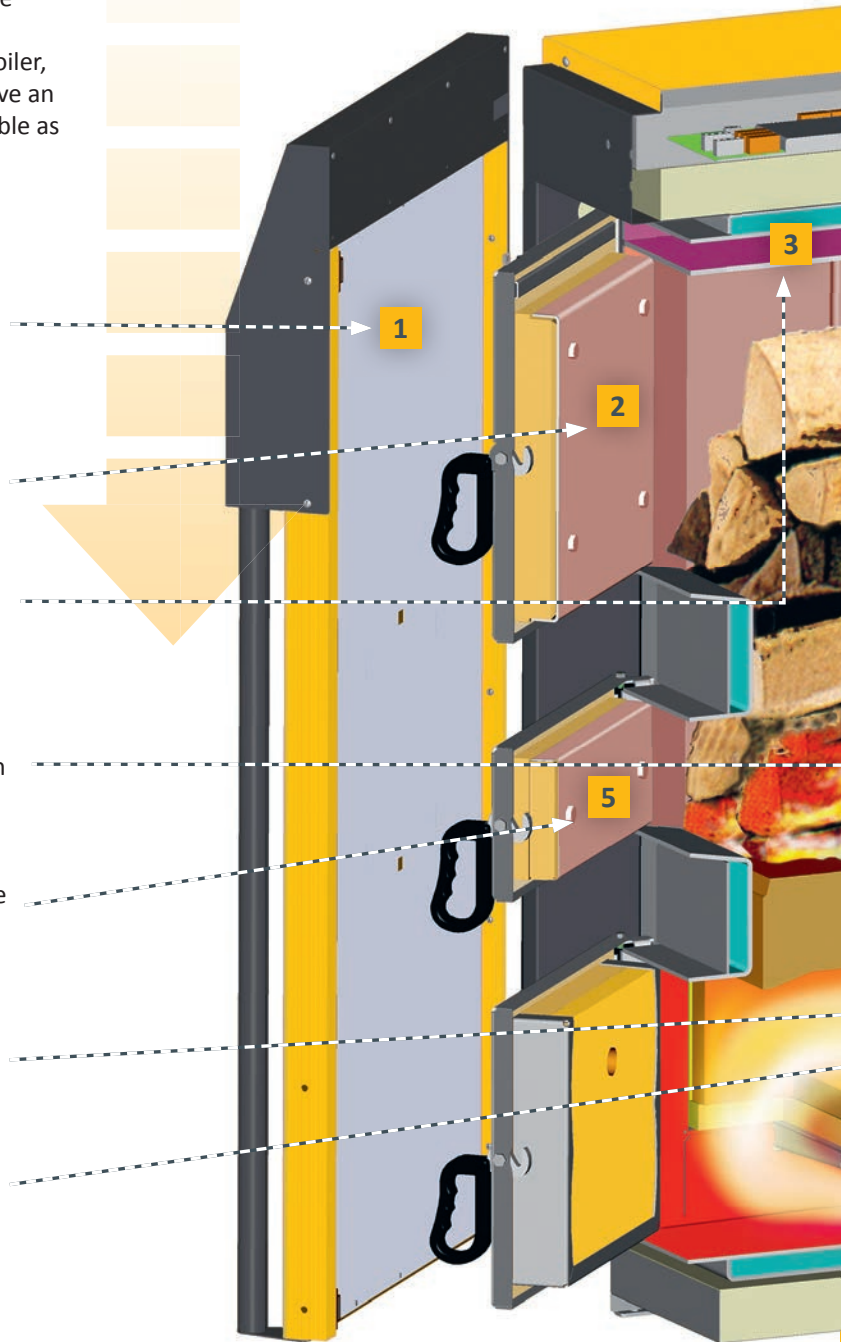
## Heat exchanger

**Best efficiency, easy cleaning.** Targeted air supply in the heat exchanger pipe ensure the highest efficiency and an even heat exchange. Cleaning virtually takes care of itself: Just pull the cleaning lever a few times in passing and the heat exchanger is already clean again. You don't have to open cleaning doors nor do you come into contact with dirt.

## The way to heat

Put in the wood, start the fire... No problem with the right technology if you want to achieve the highest efficiency for the lowest emissions. In the ETA log boiler, many components work together perfectly to achieve an optimum result and make your heating as comfortable as possible.

- 1 Insulated door with integrated touchscreen:** As you don't want to heat the boiler room but rather the house, the insulated outer door protects against heat losses by radiation – and does it very well.
- 2 Large fuel chamber doors:** so that adding wood is really simple!
- 3 Combustion gas extraction:** It is active when you add fuel and ensures that gas never escapes when the fuel chamber doors are open.
- 4 Large fuel chamber:** With SH 20/30 the fuel chamber is 150 litres, with the SH 40/50/60 even 223 litres. That means that you only have to add fuel occasionally.
- 5 Ignition doors:** If, for example, there are no more embers in the boiler, here you can easily and simply re-heat the boiler.
- 6 Patented glow zone combustion chamber:** It is especially heat-resistant and fitted with expansion joints, so that no cracks occur due to temperature fluctuations.
- 7 Optional pellets flange for ETA SH-P 20/30:** For easy addition to the ETA TWIN Pellet burner.







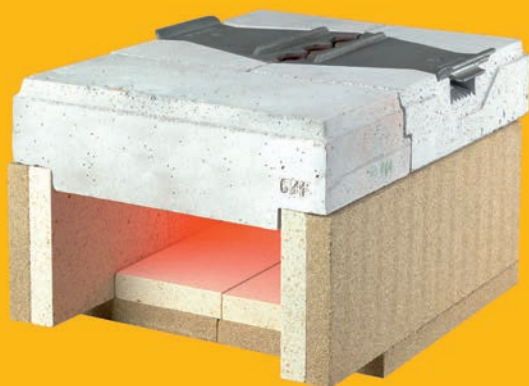
**8 Draught fan:** Quiet as a whisper, this fan ensures underpressure in the boiler. Additionally, it controls the air quantity and thus ensures safety in the boiler room.

**9 Cleaning lever:** It can be mounted either on the right or the left depending on space and your wishes. When you pull it occasionally, the heat exchanger is completely and automatically cleaned by the jogging motion. You don't have to open any cleaning doors and also won't get dirty in the process.

**10 Primary and secondary air flap:** Both flaps are controlled via the lambda probe so that the ideal amount of air always reaches the combustion chamber for combustion. Can optionally be mounted on the right or left.

**11 Lambda probe:** Thanks to automatic signal calibration it extracts the best possible heating value out of any wood.

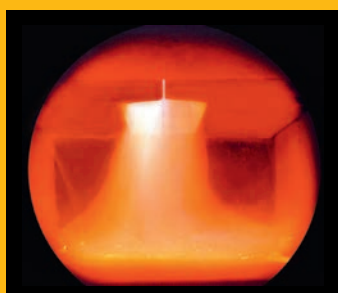
**12 De-ashing, cleaning and maintenance from the front:** This is not only comfortable but also makes setting up the boiler in small boiler rooms easy. There are no lateral doors for which additional space is needed.



## Patented glow zone combustion chamber

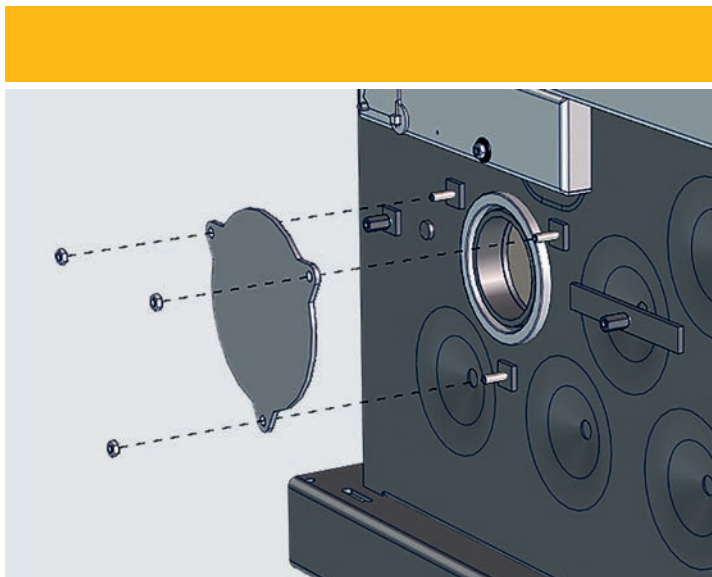
Wood needs heat of up to 1,100 °C to burn completely and efficiently. To ensure that the combustion chamber can withstand this load over many years, not just the materials have to be of the highest quality but also the structure. It consists namely of several layers that are connected together by expansion joints. They prevent tension in the plates that can cause cracks due to temperature fluctuations.

Temperature-resistant cast grates further protect the parts of the combustion chamber that are most heavily exposed to heat. These include air nozzles which blow the oxygen required for the combustion into the combustion chamber.



*From the thermal image it is clear how strongly the air-gas mix is swirled in the glow zone combustion chamber. This constant movement significantly contributes to a low-residue combustion.*

## Pelletsflansch bei ETA SH-P 20/30:



This optional addition makes heating flexible. If at any time you desire the fully automatic comfort of a pellet heating system, you only need to connect the ETA TWIN – both systems already work perfectly together. The burner can be attached to the left or right on the log boiler, depending on the room situation in the heating cellar, as the flange is available on both sides.

To upgrade the heating system you don't have to make any changes to the heating system nor to the chimney!





## ETAtouch, the touch-screen on the boiler

Confusingly arranged buttons and control systems are a thing of the past, because with the touchscreen of the ETA SH or SH-TWIN you can quickly and easily control all settings. The icons are self-explanatory. Whether furnace control, buffer management, hot water preparation, weather-controlled heating circuit controlled with a weekly program for two circuits, the yield of the connected solar heating system or monitoring all functions and drives: you click on the right figures intuitively and completely without operating instructions!

Additionally, your boiler also has a LAN connection to connect to the internet. Whether from a smartphone, tablet or computer: you can control your heating from anywhere! If you wish your boiler can send you email messages. Free software



updates via USB connection. Furthermore, you are included in the meinETA partner network. So you can, for example, allow a technician to access your boiler control system. That saves travel and service costs!

## Ignition door

**Small door, lots of comfort.** Thanks to the ignition door you don't have to laboriously ignite the wood via the fill chamber door. No matter how much you have filled the boiler with combustible material: when heating up via the small door you don't need either kindling nor ignition aids. Just a bit of paper is enough.

The ignition door is also extremely practical when cleaning the filling chamber. The ash can simply be removed via the grate with a poker without any problems.



## Automatically simple

### Automatic cleaning for highest efficiency

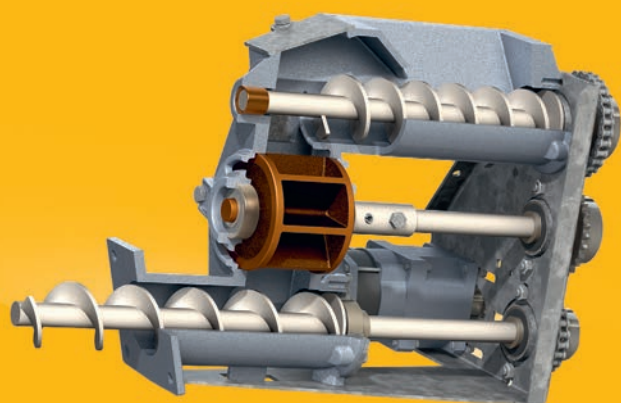
The ash is automatically transported from the combustion chamber into the ash bin, which holds 16 litres. There it is compressed heavily so that the container only has to be emptied two to three times per heating season.

**Even the heat exchanger cleans itself** - completely automatically with turbulators. This guarantees the highest efficiency at all times!

### Automatic ignition of the pellet burner

The control system detects a heating request, but there are no more logs in the boiler... No problem! In this case the pellet burner switches on if you wish. Ignition occurs automatically.

**Control of the pellet burner:** If you don't want the pellet burner to switch on immediately when the heat requirement is no longer covered by the log burning boiler, the pellets automation can be delayed by up to 48 hours. The pellet operation can also be temporally limited, namely to a defined time of day or to individual days of the week. All of this works via the intuitively operable touchscreen, mobile, computer or tablet.



## Rotary valve

**The safe system.** The rotary valve absolutely protects you from burn-back: burning should only take place in the combustion chamber and nowhere else.

A dosing screw brings the pellets to the rotary valve – and only as many as the rotary valve can handle. This is why the pellets do not become wedged, crushed or broken. Thanks to this system developed by ETA, the sealed edges of the rotary valve do not wear out. The system remains safe throughout the entire service life of the boiler.

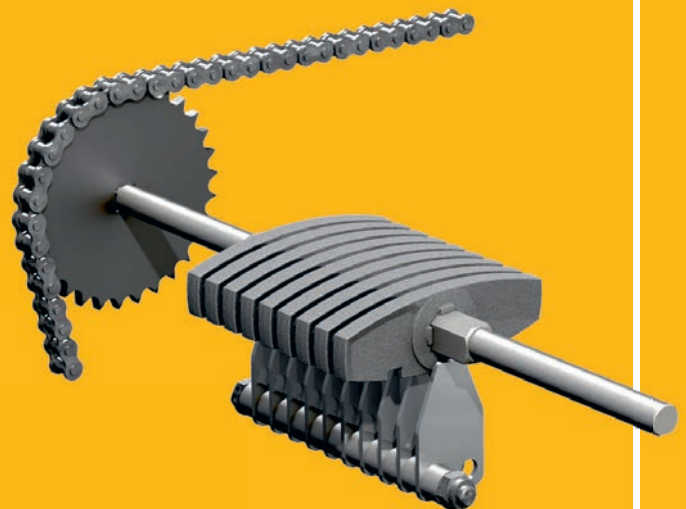




## Revolving grate with cleaning comb

**Clean burns well.** This patented system cleans the combustion chamber regularly of ash and slag – and that's always automatic after 30 to 50 kg of burnt pellets. The air required for the combustion process is distributed extensively between the clean grate segments. Additionally, the grate is constantly kept in slight motion. The gentle movement stokes the firebed and thus ensures even better combustion.

The ash is compacted and ends up in the 16 litre ash box. Even at full load operation, the boiler only has to be emptied from time to time. When it's time, the system sends an email or an SMS message. The information is also displayed on the touch display.



## Noiseless ceramic lighter ignition

**Sparking technology.** The energy expended for the ignition is much less in comparison with other ignition systems. The ignition itself works quicker.

## The way to heat

Two combustion chambers, one heat exchanger, one boiler: the ETA TWIN links a top-class pellet burner with a premier split log boiler. In order for both parts to work highly efficiently, all components must work together perfectly.

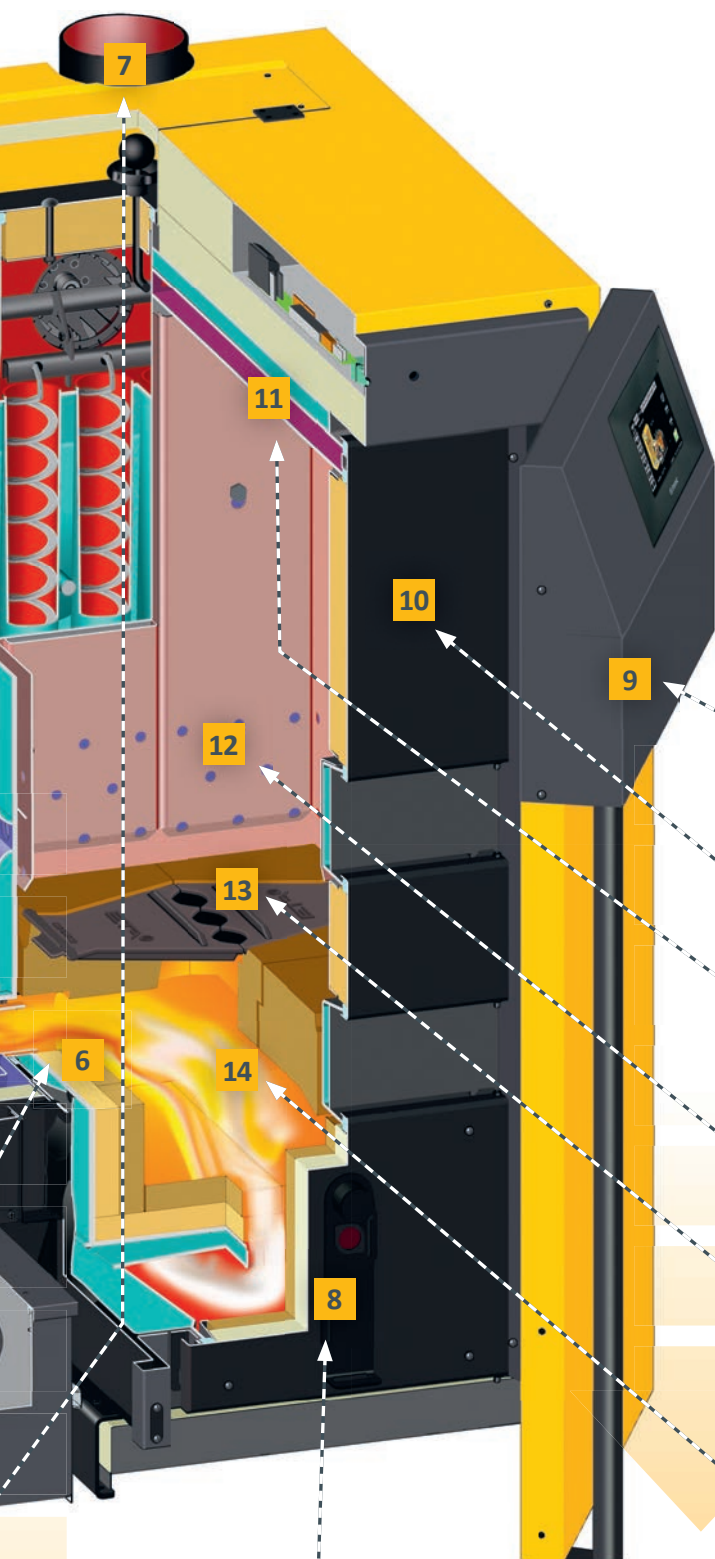
### Through the pellet burner:

- 1 Powerful vacuum motor:** It transports the pellets from the store room to the intermediate container of the boiler.
- 2 Pellet bin:** Here, 60 kg of pellets are stored temporarily and are immediately available for use. So pellets have to be transported from the store room to the boiler only once or twice a day for 10 minutes. You control when that is.
- 3 Rotary valve as burn-back protection device:** It is the completely sealed closing door between pellet store and ignition and therefore safely protects against burn-back.
- 4 Pellet combustion chamber:** As pellets have different combustion properties to split logs, the highest efficiency can only be reached with separate combustion chambers.
- 5 Revolving grate with cleaning comb:** This patented system cleans the combustion chamber regularly of ash and slag.

### Pellet burner and split logs boiler:

- 6 connection flange in glow zone combustion chamber:** This is where the combustion chambers for pellets and split logs are connected.
- 7 Draught fan:** Quiet as a whisper, this fan ensures underpressure in the boiler. Additionally, it controls the air quantity and thus ensures safety in the boiler room.





### Through the split log boiler:

- 9 Insulating door with integrated touchscreen:**  
As you don't have to heat the cellar but rather the house, the insulated outer door protects against heat losses by radiation – and does it very well.
- 10 Large fuel chamber doors:** So that adding wood is really simple!
- 11 Combustion gas extraction:** It switches on when you add fuel and ensures that gas never escapes when the fuel chamber doors are open.
- 12 Large filling room:** Thanks to a capacity of 150 litres you only have to add fuel occasionally.
- 13 Temperature-resistant cast grates:** Further protects the parts of the combustion chamber that are most exposed to heat. These include air nozzles which blow the oxygen required for the combustion into the combustion chamber.
- 14 Patented glow zone combustion chamber:**  
It is especially heat-resistant and fitted with expansion joints, so that no cracks occur due to temperature fluctuations.

- 8 De-ashing, cleaning and maintenance from the front:**  
This is not only comfortable but also makes setting up the boiler in small boiler rooms easy. There are no lateral doors for which additional space is needed.

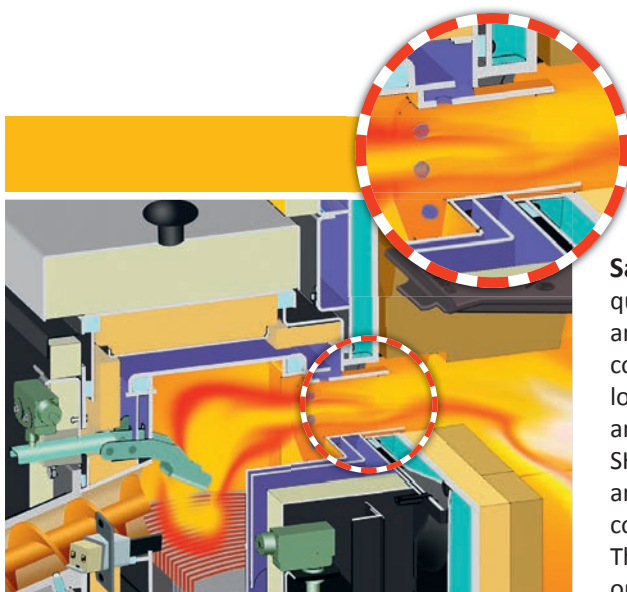
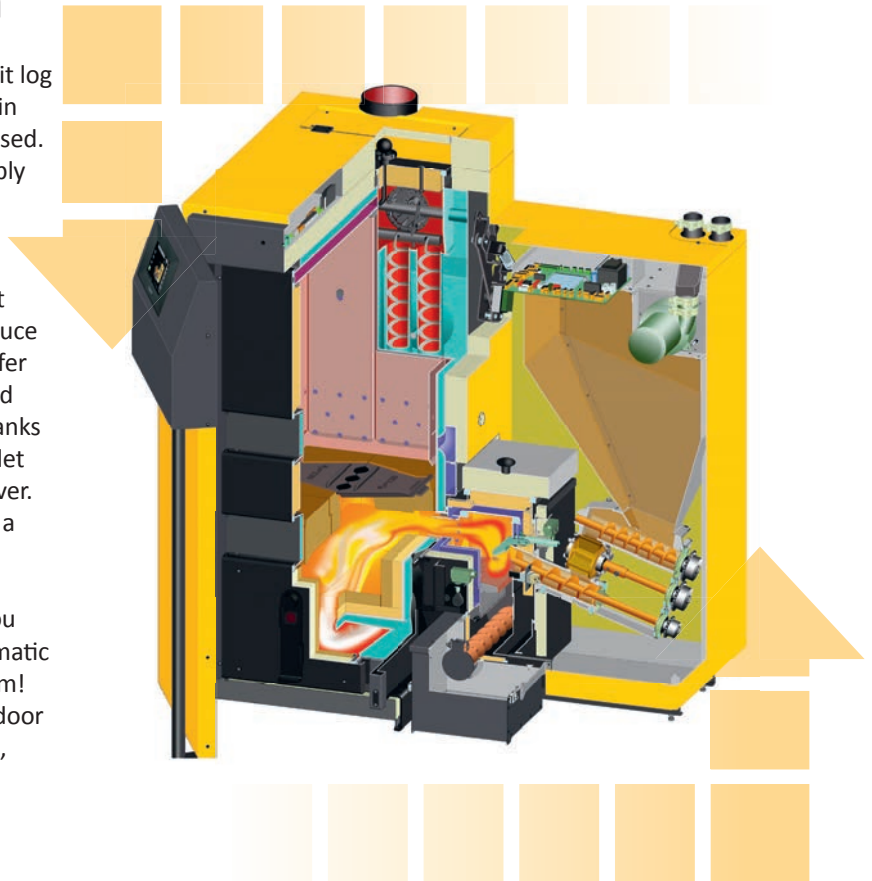
# SH-TWIN II COMBINATION BOILER PRODUCT HIGHLIGHTS

## Perfect combination

The TWIN combines the advantages of a split log with those of a pellet boiler. If split logs are in the boiler, then this most economic fuel is used. If not, it still remains warm – thanks to flexibly adjustable switchover automation to fully automatic heating with pellets.

**Automatically always warm.** When the split logs run out in the boiler and it cannot produce any more heat, the system accesses the buffer storage tank as required. If the energy stored there is also consumed it is still not cold, thanks to TWIN. Even if you don't add fuel. The pellet automation of the ETA TWIN simply takes over. You don't have to do anything, not even set a control system.

**The automation also works in reverse.** If you wish to use split logs even though the automatic pellet system is currently in use – no problem! As soon as you open the boiler's insulating door the pellet boiler switches off. You add wood, heat up and the boiler carries on working.



**Safe flame guidance.** An important quality criteria for a combination boiler is an optimum flame guidance between the combustion chambers for pellets and split logs. It significantly increases the lifetime and efficiency of the boiler. With the ETA SH-TWIN, the opening is ideally dimensioned and positioned. The flames never come into contact with obstacles and can always ignite. The flame guidance in areas of the boiler optimally protected against heat.



## Ignition door

**Small door, lots of comfort.** Thanks to the ignition door, you don't have to laboriously ignite the wood via the filling chamber door. No matter how much you have filled the boiler with combustible material: when heating up via the small door you don't need either kindling nor ignition aids. Just a bit of paper is enough.

The ignition door is also extremely practical when cleaning the filling chamber. The ash can simply be removed via the grate with a poker without any problems.



## Storage bin for pellets

**Well prepared:** Here, 60 kg of pellets are stored temporarily and are immediately available for use. So pellets have to be transported from the store room to the boiler only once or twice a day for 10 minutes. You control when that is.

## One control system for the whole heating system

**Versatile, but not complicated.** Whether furnace control, pellet conveying, buffer management, hot water preparation, weather-controlled heating circuit controlled with a weekly program for two circuits or the connected solar heating system: all of this can be controlled via a touchscreen directly on the boiler or via the internet from any PC, smartphone or tablet. It's a lot, but it's easy to handle as the images on the touchscreen are self-explanatory.



## Always space for pellets

The pellet store can easily be set up anywhere where an oil tank stood before. It doesn't even have to be near the boiler, but can be situated up to 20 m and two storeys away. If there's no space in the house, the store room can also be set-up in an adjacent building, or an underground tank can be used. The store room just needs to be dry so that the pellets don't swell up. Wooden cladding can help in rather damp rooms.

### A clean solution

The wood pellets, which are pressed from the waste products of the wood industry, are delivered by tanker and blown into the store room. So the delivery of pellets is an extremely clean process. If the store is sealed then no dust can escape here either.

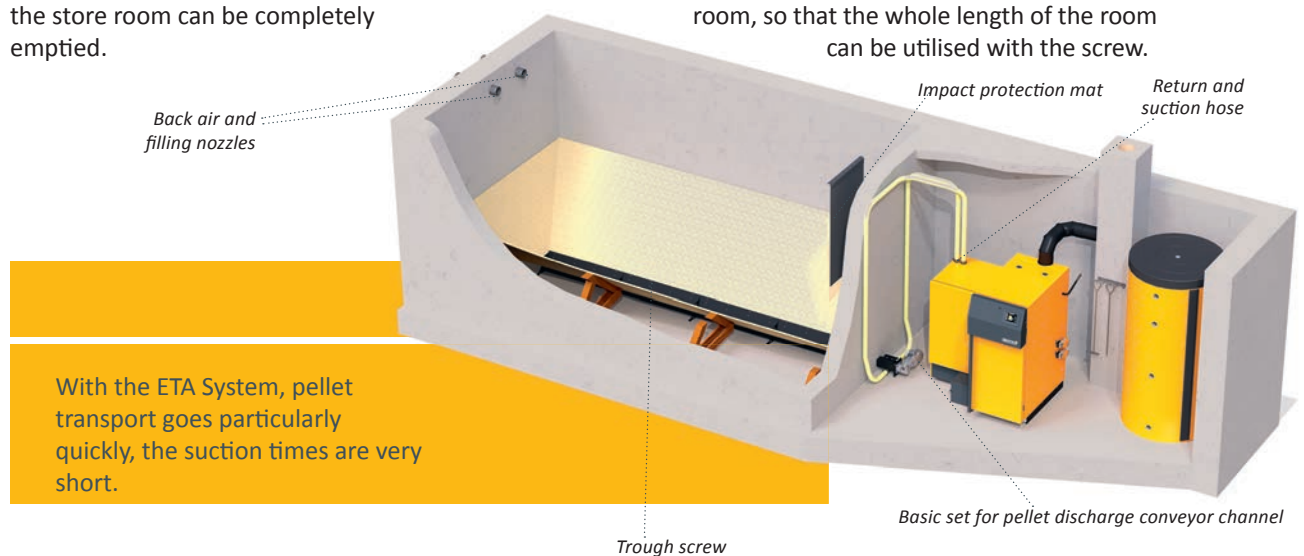


## How do the pellets get to the boiler?

### Discharge screw:

It stretches the entire length of the store room, can be up to 5 m long and transports the pellets from the store room to the transport hoses, which lead to the boiler. From here, the pellets are conveyed further with a vacuum motor. After transport the hoses are vacuumed empty. Hence they do not clog up and always work with the highest degree of efficiency. With this standard system, the store room can be completely emptied.

Over the inclined smooth floor, the pellets automatically slide into the transport screw. The impact protection mat is suspended opposite the filling nozzles, so that the pellets do not shatter on the wall when they are blown into the store room from the truck. The prerequisite for this construction is that the connections for the transport hoses to the boiler are located on the narrow side of the store room, so that the whole length of the room can be utilised with the screw.





### Suction probes:

If the shape of the room is not suitable for a discharge screw, the ETA suction probe system is the ideal choice. Here, the pellets slide over the slanting and smooth wooden floor directly to the four suction probes, which alternately transport pellets away from the store room. Through automatic changeover, the fuel supply is not interrupted if a probe doesn't get any pellets at a certain point in time. The prerequisite for this system is that the store room is situated opposite the boiler in the same storey or higher, and that the store room is no longer than 4 m. Unlike screws, the suction probes do not fully empty the store room. When the storage room capacity is tight, this can be a disadvantage. The advantage is that this system can be used even in angled store rooms.



With the suction probes, nearly all rooms can be used as a pellet store, even if it's angular.

## How big does the store room have to be?

**Heating value** of the pellets = 4.9 kWh/kg

**Weight** of the pellets = 650 kg/m<sup>3</sup>

### Rule of thumb for the pellets required

9 kW heating load / 3 = 3 tonnes pellets annually

9 kW heating load / 2 = 4.5 cubic metres annually

**Don't have much space in the boiler room?** Do you mainly use split logs? Is your annual consumption of pellets low? Then perhaps you don't need a pellet store room, but only the manually fillable pellet bin from ETA. It's directly connected to the boiler with hoses. It is especially space-saving, as its footprint is only 58 x 70 cm. You can fill it with up to 260 kg bagged pellets and thus heat for about a week without adding fuel. Its capacity is thus significantly larger than that of the small intermediate container directly on the boiler.



### ETA tip: storage in the ETAbox

One particularly practical solution is the ETAbox. It can be set up directly in the boiler room, in the attic, in a barn or – if covered – even outside. It even keeps the pellets dry in damp rooms. Distances of up to 20 meters of suction stretches from the box to the boiler are no problem. The ETAbox cannot be set up directly on the wall, however. Which is why the space required is larger compared to a brick store with the same capacity.

The ETAbox modular system is available in various sizes from 2 tonne to 8.8 tonne fill volume and can be installed in no time without a bricklayer or carpenter. What is important is that the room in which the box is located can be ventilated during filling.

If the ETAbox is set up directly in the boiler room, the relevant regional building regulations must be taken into account. In most German states, up to 6.5 tons of pellets can be stored in the boiler room. In Austria, up to 9.75 tonnes is allowed in some states. In Switzerland, up to 6.5 tonnes of wood can be stored in separate boiler rooms, whereby the clearance from the boiler must be 1 m.





*Away mode, night time reduction, vacation setting: intuitively, you know immediately which button does what.*

## Easy to control from anywhere

Good technology is characterised by its user friendliness. You don't have to be a technician to use the many functions of the ETAtouch.



*You can control the boiler via smartphone, PC or tablet as well as directly on the touchscreen.*

### ETAtouch: the touchscreen on the boiler

Confusingly arranged buttons and control systems are a thing of the past, because with the touchscreen of the ETA SH-TWIN you can quickly and easily control all settings. The icons are self-explanatory. Whether you generally want to make it warmer or cooler, change the time for night-time reduction or want to switch to eco mode during your vacation - you will tap on the right symbol intuitively and completely without operating manuals!

You not only control your boiler via the touchscreen, but also have an overview of all connected components, such as buffer storage tank, pellet store, solar heating system or hot water preparation. You know straightaway, for example, how many pellets you still have in store or how effective your solar heating system was.

### meinETA: the free internet platform

If your heating boiler is connected to the internet, you can see and change all heating settings on your mobile, tablet or PC. So you always have a handle on your heating, wherever you are! When you login to [www.meinETA.at](http://www.meinETA.at), you see the touchscreen as if you were standing right in front of the boiler!

The pellet store needs filling, the ash bin must be emptied, it's time for the next heating service... You don't have to remember all these things yourself. meinETA reminds you for free by email.

### Quick help

Give your installer or the ETA customer service representative temporary access rights to your meinETA account. So they can prepare for their visit to you. And maybe the technician doesn't even have to come visit, because thanks to meinETA they can tell you over the phone what you need to do to make your heater work again. You can see who can access your boiler via the status display. Only you decide who's in your network!





### Technical requirements for meinETA

To be able to use meinETA, you need a broadband connection in your home. The ETA boiler's touch screen is connected to the Internet via a network cable. And anyone who doesn't have a network connection in the basement simply connects via the ETA PowerLine. It comfortably transfers the data from any socket to the modem.

### For tablet, smartphone and PC

meinETA runs on all current operating systems, such as iOS or Android. Via PC, meinETA can be loaded by any modern internet browser, such as Mozilla Firefox, Safari, Google Chrome or Internet Explorer 9, for example.



### There for you

ETA devices are characterised by the highest quality. They feature patented systems developed in Austria. The entire assembly takes place in-house in Hausruckviertel, Austria. In the unlikely event of a breakdown, ETA customer service is on the spot quickly. An experienced, competent on-call team is available to you.

# Everything on one display: the ETA standard

A modern heating system is only effective if it is well-controlled. ETAtouch takes care of that.

At no added cost, the ETAtouch control system already includes all functions for two heating circuits, hot water supply via tank or fresh water module as well as for the integration of a solar heating system. The SH-TWIN also comes with a LAN connection as standard. If you connect the boiler to the internet, you can easily control all components from a PC, tablet or smartphone.

## Boiler and combustion regulation\*

Speed-controlling the units saves power. The lambda and ignition time regulation increases efficiency. All components relevant to operation are monitored.

## Buffer storage tank management\*\*

Three to five sensors in the tank control the heat generator in the system and distribute the energy to the different consumers. Using five sensors, cascading regulation, QM wood heating stations and peak load management are part of ETA Standard.

## Hot water preparation\*

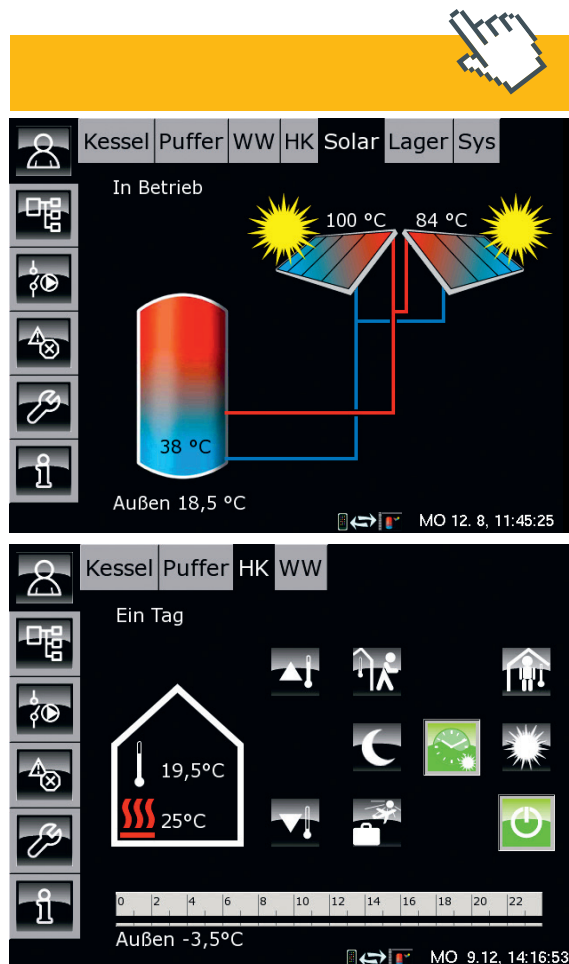
Is made possible both via the ETA fresh water module but also via the hot water tank or combi storage. For all variants, circulation pumps can be controlled with time and/or requirement programs.

## Solar heating systems\*\*

Single or double circuit solar heating systems with one or two tanks, zone loading via the ETA stratified charging module and also two collector fields as well as three consumers are controlled.

## Two weather-controlled mixing heating circuits\*\*

They run with a weekly program with many time windows and automatic and/or manual additional functions. The system can optionally be expanded with room sensors and remote control.



*Of course also without the need for an operating manual: The symbols on the touchscreen are self-explanatory. Making control of the heating system child's play.*

## Additional system functions\*\*

External heat detection and/or switching, thermostat or differential temperature thermostat, display of up to five freely selectable temperatures, heat request from external devices as well as heating pipeline(s) with or without mixer.

## Wall switch box for complex systems

All control systems can be extended with wall switch boxes, with or without touchscreen.

\*Control system and sensor included in standard delivery scope

\*\*Control system depends on configuration, sensors are available as accessories



# From Hausruckviertel to the whole world

ETA specialises in the manufacture of biomass heating, that is log, wood pellet and wood chip boilers. The most modern technologies combined with naturally growing resources.

## ETA is efficient

Technicians designate the efficiency of a heating system with the Greek letter  $\eta$ , pronounced "eta". ETA boilers stand for more heat with less fuel consumption, environmental soundness and sustainability.

## Wood: old, but good

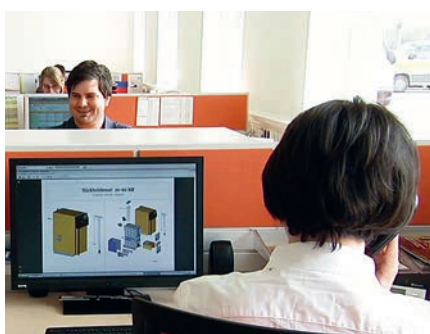
Wood is our oldest fuel - and our most modern: There is a lot of history in-between open fires in front of caves and modern biomass boilers. In the middle of the 20th century, the number of wood heating systems fell briefly. Oil was the new heating hype. A brief interlude in comparison to the consistency of wood. Today, we know that heating with fossil fuel damages the environment and is much too expensive. While wood in contrast is a cheaper, domestic, renewable raw material that does not pollute the climate when burnt. No wonder wood heating is booming!

## Comfort with many components

Starting in December 1998, the Upper Austrian company ETA has been designing and building a new generation of wood-fired boilers. They are full of patented technologies and the most modern control technology – and are still easy to use. Comfort and efficiency make ETA products so popular around the world. With a production capacity of over 25,000 boilers per year and a global export quota of around 80 %, ETA is one of the leading biomass boiler producers.

## You get more than just a boiler

Anyone who decides on a biomass boiler from ETA is choosing sustainability. And not just in terms of fuel. ETA shows responsibility across the board. More than 230 employees in Hofkirchen at the Trattnach have the best working conditions – including an in-house canteen, bright assembly and storage halls, fitness rooms and a sauna. And a free electric filling station, which is supplied by the in-house photovoltaic system. This also covers all power needs of a production hall and thus saves around 230 tonnes of CO<sub>2</sub> per year.

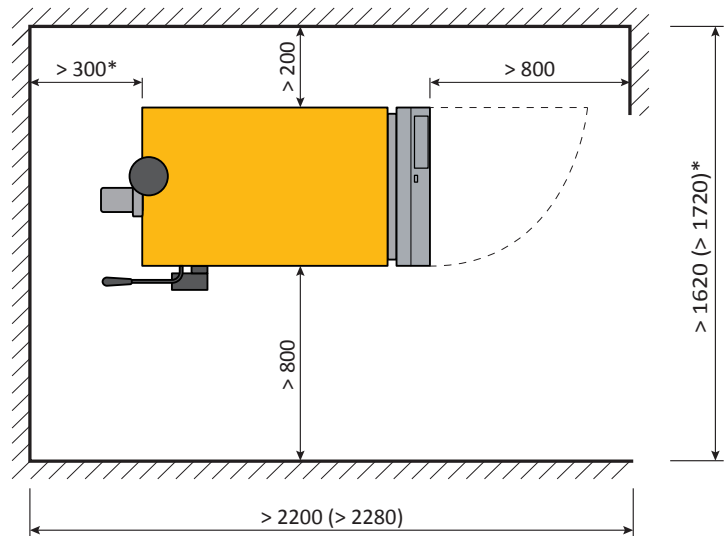
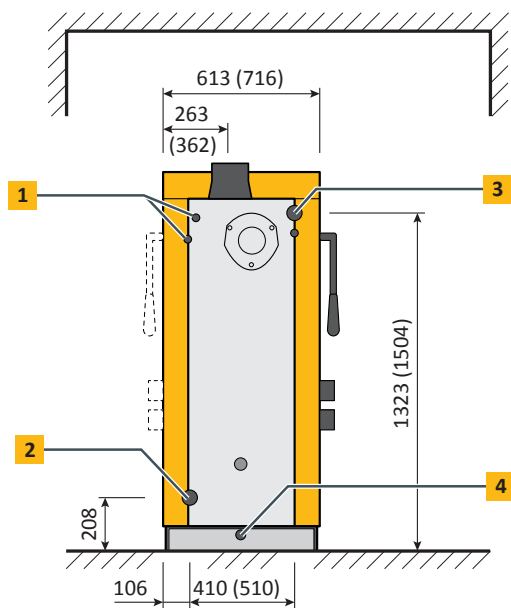
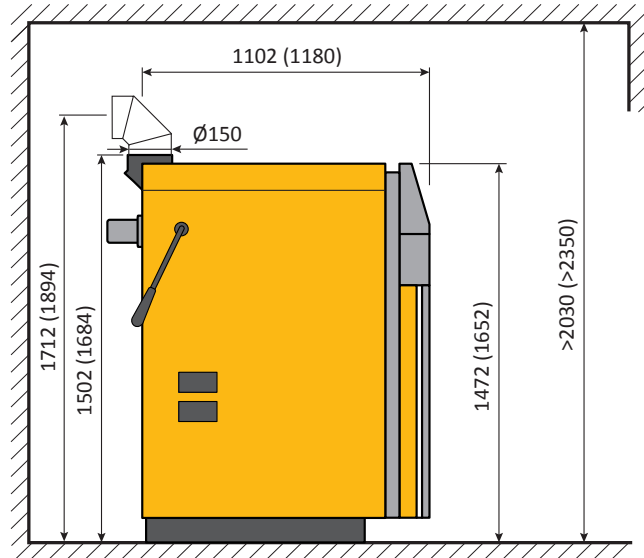


# The ETA SH log boiler

- 1 Safety heat exchanger R1/2" outside thread
- 2 Return with coupling R5/4"
- 3 Flow with R5/4" coupling
- 4 Discharge with R1/2" coupling

Cleaning levers and actuators can optionally be mounted on the left or right.

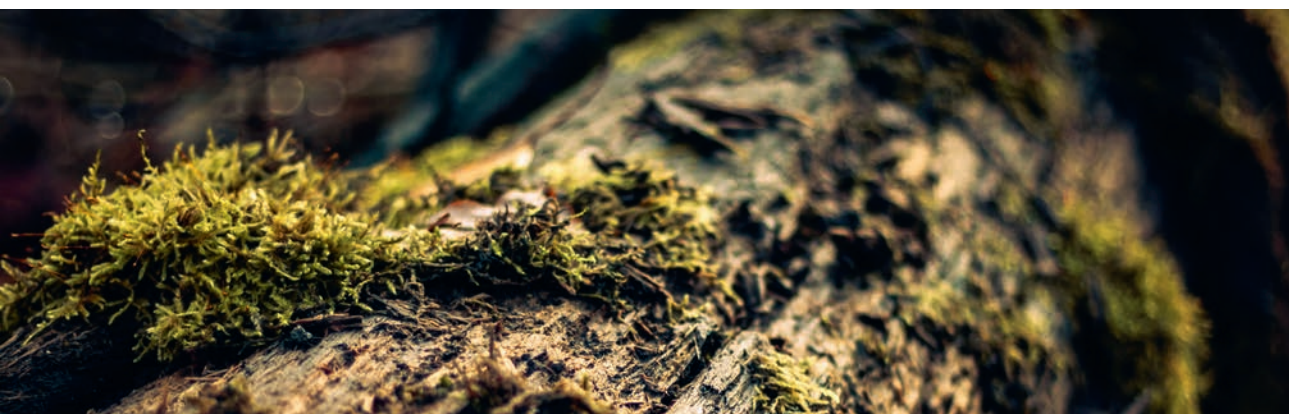
Dimensions in parentheses apply for boilers with 40-60 kW.



\*for later addition of a pellet burner ETA TWIN more space is needed!







| Log boiler   | Unit               | 20 kW  | 30 kW       | 40 kW       | 50 kW                 | 60 kW       |
|--|--------------------|--|-------------|-------------|-----------------------|-------------|
| Rated capacity   | kW                 | 10 - 20  | 15 - 30     | 20 - 40     | 20 - 49.9             | 20 - 60     |
| Log efficiency at partial / full load*                             | %                  | 95.4 / 91.6  | 92.7 / 89.3 | 93.6 / 91.4 | 93.6 / 91.4           | 93.6 / 91.4 |
| Fuel chamber   | mm                 | 560 mm deep for 0.5 m logs, 340 x 365 mm door opening    |             |             |                       |             |
| Fuel chamber volume  | Litres             | 150  |             | 223         |                       |             |
| Transport dimensions without panels, W x D x H                     | mm                 | 588 x 940 x 1,495  |             |             | 688 x 1,015 x 1,675   |             |
| Weight   | kg                 | 580  | 583         | 791         | 793                   | 795         |
| Water content  | Litres             | 110  |             | 170         |                       |             |
| Water-side pressure drop ( $\Delta T=20\text{ }^{\circ}\text{C}$ ) | Pa / mWs           | 190 / 0.019  | 370 / 0.037 | 220 / 0.022 | 340 / 0.034           | 480 / 0.048 |
| Required flue draught at partial/full load                         | Pa                 | >2 / >5<br>a flue draught limiter is required over 30 Pa |             |             |                       |             |
| Electrical power consumption at partial/full load*                 | W                  | 69   | 86          | 87          |                       |             |
| Recommended buffer volume  | Litres             | >1,100, optimum 2,000                                    |             |             | >2,200, optimum 3,000 |             |
| Required buffer tank volume in Germany (1. BImSchV)                | Litres             | 1,100  | 1,650       | 2,200       | 2,750                 | 3,300       |
| Maximum permissible operating pressure                             | bar                | 3  |             |             |                       |             |
| Temperature adjustment range                                       | $^{\circ}\text{C}$ | 70 - 85  |             |             |                       |             |
| Maximum permissible operating temperature                          | $^{\circ}\text{C}$ | 95   |             |             |                       |             |
| Minimum return temperature   | $^{\circ}\text{C}$ | 60   |             |             |                       |             |
| Boiler class   |                    | 5 acc. to EN303-5:2012                                   |             |             |                       |             |
| Suitable fuels   |                    | Spruce and beech up to 20% water content                 |             |             |                       |             |
| Electrical connection  |                    | 1 x 230 V / 50 Hz / 13 A                                 |             |             |                       |             |

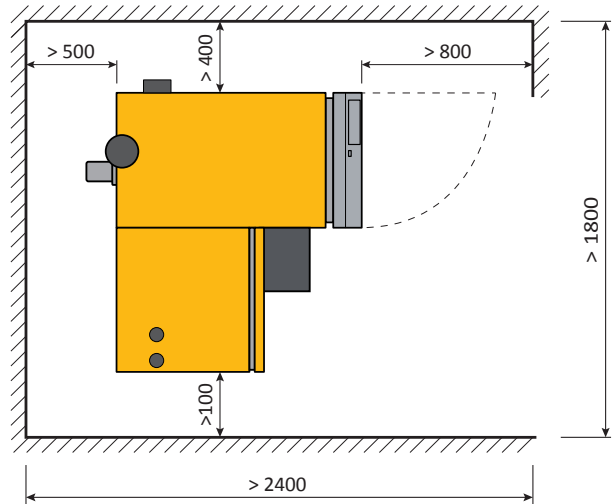
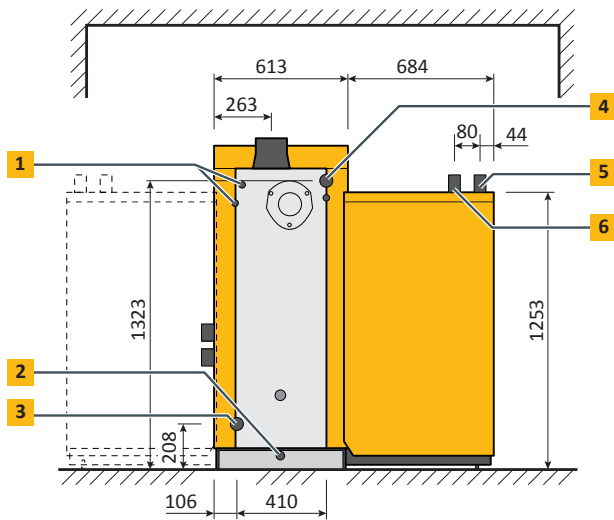
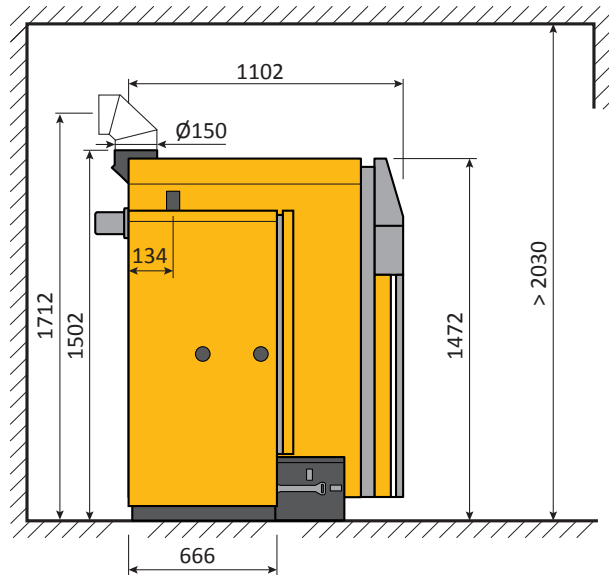
\*Data from test reports by BLT Wieselburg



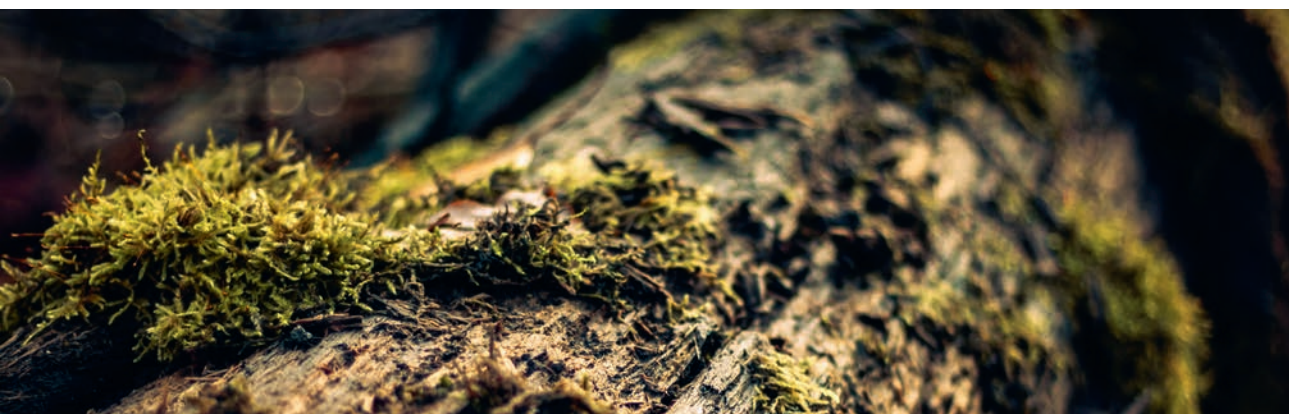
# The ETA-TWIN combination boiler

- 1 Safety heat exchanger R1/2" outside thread
- 2 Discharge with R1/2" coupling
- 3 Return with coupling R5/4"
- 4 Flow with R5/4" coupling
- 5 Pellet suction hose DN50
- 6 Pellet back air DN50

The pellet burner can be delivered for installation on the right or left side.







| TWIN Pellet Burner  | Unit               | 20 kW  | 26 kW       |
|---|--------------------|--|-------------|
| Rated capacity log boiler   | kW                 | 10 - 20  | 15 - 30     |
| Rated capacity TWIN pellet burner                                     | kW                 | 6 - 20   | 7.5 - 26    |
| Efficiency of the log boiler at partial / full load*                  | %                  | 95.4 / 91.6  | 92.7 / 89.3 |
| Efficiency of pellet burner at partial / full load*                   | %                  | 87.8 / 92.0  | 87.7 / 91.5 |
| Log boiler fuel chamber   | mm                 | 560 mm deep for 0.5 m logs, 340 x 365 mm door opening                          |             |
| Log boiler fuel chamber volume  | Litres             | 150  |             |
| Transport dimensions, W x D x H                                       | mm                 | 684 x 666 x 1253   |             |
| Weight with/without pellet burner                                     | kg                 | 728 / 580  | 728 / 583   |
| Water content   | Litres             | 110  |             |
| Water-side pressure drop at $\Delta T=20\text{ }^{\circ}\text{C}$     | Pa / mWs           | 190 / 0.019  | 370 / 0.037 |
| Pellet bin on boiler (net)  | kg                 | 60 kg (294 kWh)  |             |
| Maximum distance to pellet store                                      | m                  | 20   |             |
| Ash box volume  | Litres             | 16   |             |
| Required flue draught at partial/full load                            | Pa                 | >2 / >5<br>a flue draught limiter is required over 30 Pa                       |             |
| Electrical power consumption of pellet burner at partial / full load* | W                  | 46 / 61  | 63 / 116    |
| Recommended buffer volume   | Litres             | > 1,100, optimum 2,000   |             |
| Required buffer tank volume in Germany (1. BImSchV)                   | Litres             | 1,100  | 1,650       |
| Maximum permissible operating pressure                                | bar                | 3  |             |
| Temperature adjustment range  | $^{\circ}\text{C}$ | 70 - 85  |             |
| Maximum permissible operating temperature                             | $^{\circ}\text{C}$ | 95   |             |
| Minimum return temperature  | $^{\circ}\text{C}$ | 60   |             |
| Boiler class  |                    | 5 acc. to EN303-5:2012   |             |
| Suitable fuels  |                    | Spruce and beech up to 20% water content, pellets<br>ENplus-A1, ISO 17225-2-A1 |             |
| Electrical connection   |                    | 1x 230 V / 50 Hz / 13 A  |             |

\*Data from test reports by BLT Wieselburg





ETA PU PelletsUnit 7 to 15 kW



ETA PC PelletsCompact 20 to 50 kW



ETA PE-K Pellet Boiler 35 to 90 kW



ETA SH Wood Gasification Boiler 20 to 60 kW



ETA SH-P Wood Gasification Boiler 20 and 30 kW  
with ETA TWIN Pellet Burner 20 and 26 kW



ETA HACK Wood Chip Boiler 20 to 200 kW



ETA HACK VR Wood Chip Boiler  
with moving grate 333-500 kW



ETA Stratified Buffer 600-5.000 litres



ETA Hydraulic Interface Units

**INNASOL**  
SUPER POWER

**Innasol Ltd.**  
Reigate Barn,  
Langford Road  
Wickham Bishops, Essex CM8 3JG  
Phone: +44 (0) 1621 / 892 613  
info@innasol.com  
www.innasol.com

Your heating specialist will be happy to advise you

**ETA** <sup>η</sup>  
...mein Heizsystem

**ETA Heiztechnik GmbH**  
Gewerbepark 1  
4716 Hofkirchen a. d. Tr., Austria  
Tel.: +43 (0)7734 2288-0  
Fax: +43 (0)7734 2288-22  
info@eta.co.at  
www.eta.co.at

#### Technical changes reserved

In order to provide you the benefits of our continuous development, we reserve the right to change specifications without prior notice. Printing and typesetting errors or changes of any kind made in the interim are not cause for claims. Individual configurations depicted or described here are only available as options. In the event of discrepancies between individual documents regarding the scope of delivery, the information provided in our current price list shall prevail. Images and symbols may contain options that are available for an additional cost.

Photo source: ETA Heiztechnik GmbH, Lothar Prokop Photographie, istockphoto, Thinkstockphotos, Photocase, Shutterstock.

SH-TWIN ETA EN, 2015-06

